

NOTES

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GROUND

DENOTES CABLE SHIELD
GROUNDED WHERE
APPLICABLE
NOT ALL GROUNDING
TERMINALS SHOWN. ADD
AS REQUIRED.

DENOTES CONTROL PANEL
ITEMS

DENOTES INSIDE CABINET
BOUNDARY

A CHECK POTENTIOMETER
WIRING. MAY NEED
REVERSING

B CHECK TANK FILL &
DE-IONIZE VALVES
WIRING. MAY NEED
REVERSING

C CONTROL PANEL MAIN
ON/OFF SWITCH.
DOES NOT POWER MINI PC
ON/OFF

D X-Y-Z DRIVE ON/OFF SO
YOU CAN INDEPENDENTLY
RESET DRIVE ERRORS OR
SWITCH OFF AXIS MOTORS.

WIRE COLOURS CAN VARY
DEPENDING ON YOUR
CABLE SOURCE

LINK 12V and 5V LOGIC
SUPPLY 0V GROUNDS

